

# **Automating the World**

**INVERTER** 

**New Product RELEASE** 

No.24-2E

# **FACTORY AUTOMATION**

# Release of the FR-A800-SYN and FR-F800-SYN Series Inverters

Synchronous reluctance motor (SynRM) driving inverters FR-A800-SYN and FR-F800-SYN are now available.



## Driving the new Mitsubishi Electric synchronous reluctance motors (SynRM\*1)

- · Our unique inverter control technology, ideal for synchronous reluctance motors, enables energy saving operation and high-speed operation (5400 min<sup>-1</sup> maximum).
- · As the inverter stores the motor constants, the settings required to drive the Mitsubishi Electric synchronous reluctance motors\*2 can be configured easily by using parameters.
- \*1: SynRM stands for the synchronous reluctance motor.
- \*2: Non-Mitsubishi Electric synchronous reluctance motors can be driven by performing tuning.
   \*3: For the Mitsubishi Electric sustainable motor MELSUSMO RF-SR, only the released capacities
- are supported. (As of May 2024)



Mitsubishi Electric Sustainable Motor MELSUSMO RF-SR \*3

#### **Features**

### Energy saving operation using the IE5 efficiency class motor

Power consumption can be reduced by approx. 11% compared with our IE1 efficiency class motor and approx. 6% compared with our IE3 efficiency class motor.

Power consumption and CO<sub>2</sub> emission can be reduced compared to using the conventional motors.

#### ■Comparison of energy saving effects (dollars/year, euro/year)

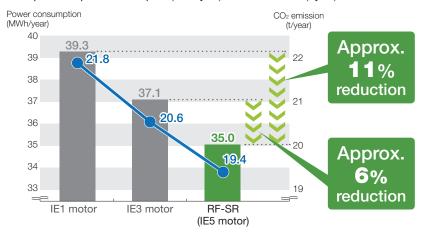
| , , ,             | ,  |
|-------------------|--|
| Motor replacement | Energy saving effect<br>(dollars/year,<br>euro/year) |
| From IE1 to IE5   | \$860,€258   |
| From IE3 to IE5   | \$420,€126   |

The calculation condition is as follows. The energy saving effect (dollars/year, euro/year) depends on conditions such as quantity and capacity.

#### Calculation condition

- Load condition: 5.5 kW, 3,000 min<sup>-1</sup>
- Operating hours: 17 hours per day, 335 days
- Inverter efficiency: 96.2% • CO<sub>2</sub> emission factor:
- •Electricity charge factor: \$0.2/kWh,
- 0.555 kg/kWh €0.06/kWh

#### ■Comparison of power consumption (MWh/year) and CO<sub>2</sub> emission (t/year)



#### Torque characteristics of the synchronous reluctance motor RF-SR

High-speed operation up to 5400 min<sup>-1</sup> is enabled by our unique inverter control technology ideal for the permanent magnet-less synchronous reluctance motor.

The following figures show the comparisons of torque characteristics with those of the existing SF-PR series (IE3 motor) and MM-EFS series (IPM motor).

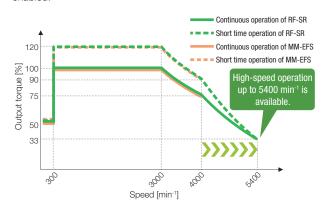
#### ■Comparison with SF-PR (LD rating)

In the range from 300 to 3600 min<sup>-1</sup>, operation can be performed with higher torque than when using SF-PR.

#### Continuous operation of RF-SR Short time operation of RF-SR Continuous operation of SF-PR 120 Short time operation of SF-PR 100 Output torque [%] 90 83 75 61 50 33 360 400 go, Speed [min-1]

#### ■Comparison with MM-EFS

Operation can be performed with the equivalent torque. In addition, high-speed operation with a speed of more than 4000 min<sup>-1</sup> is enabled.



<sup>\*</sup> The characteristics above assume that the wiring length between the inverter and the motor is 5 m or less and the DC bus voltage inside the inverter is equal to or higher than the specified value (282 V or higher for the 200 V class or 565 V or higher for the 400 V class).

### Recommended combinations of inverters and motors

#### • 200 V class

#### Motor model RF-SR[]30S 5K 7K 11K 15K 5.5K 7.5K 11K 15K FR-A820-[]-SYN Same as motor capacity 00770 00340 00490 00630 Inverter model 7.5K 11K 15K 18.5K FR-F820-[]-SYN One rank higher than motor capacity 00340 00490 00630 00770

#### 400 V class

| 100 1 0100        |                                     |       |       |       |       |  |
|-------------------|-------------------------------------|-------|-------|-------|-------|--|
|                   | Motor output                        | 5.5kW | 7.5kW | 11kW  | 15kW  |  |
| Motor<br>model    | RF-SR[]30HS                         | 5K    | 7K    | 11K   | 15K   |  |
| Inverter<br>model | FR-A840-[]-SYN                      | 5.5K  | 7.5K  | 11K   | 15K   |  |
|                   | Same as motor capacity              | 00170 | 00250 | 00310 | 00380 |  |
|                   | FR-F840-[]-SYN                      | 7.5K  | 11K   | 15K   | 18.5K |  |
|                   | One rank higher than motor capacity | 00170 | 00250 | 00310 | 00380 |  |

<sup>\*</sup> The LD rating (Pr.570 = "1") is recommended for driving the synchronous reluctance motor RF-SR.

#### Major comparison of control methods

| Inverter model                  | Item SynRM magnetic flux vector control (synchronous reluctance motor RF-SR) |  | PM sensorless vector control<br>(IPM motor MM-CF)   | Real sensorless vector control<br>(induction motor control) |  |
|---------------------------------|--|--|---|---|--|
| FR-A800-SYN Starting torque 50% |  | High frequency superposition control: 150%, current synchronization operation: 50% | 200% (FR-A820-00250(3.7K) or lower and FR-A840-00126(3.7K) or lower), or 150% (FR-A820-00340(5.5K) or higher and FR-A840-00170(5.5K) or higher) |   |  |
|                                 |  | Speed control  | Speed control, position control   | Speed control, torque control                               |  |

| Inverter model                           | Item | SynRM magnetic flux vector control (synchronous reluctance motor RF-SR) | PM sensorless vector control<br>(IPM motor MM-EFS) | Advanced magnetic flux vector control (induction motor control) |  |
|--|------|---|--|---|--|
| FR-F800-SYN Starting torque Control mode |      | 50%   | 50%  | 120%  |  |
|  |      | Speed control   | Speed control                                      | Speed control   |  |

<sup>\*</sup> Other information is described in the Function Manual. For detailed specifications, refer to the FR-A800-SYN and FR-F800-SYN SynRM Driving Function Manual (IB-0601007ENG).

#### Specification differences between FR-A800-SYN and FR-F800-SYN

To use any of the functions in the following tables, select the model with which the desired function is provided. The described specifications are for driving the synchronous reluctance motor RF-SR.

For details on the functions, refer to the FR-A800 Instruction Manual (Detailed) (IB-0600503ENG) or the FR-F800 Instruction Manual (Detailed) (IB-0600547ENG).

|                | Item   |                               |                          |   |               |                      |                        |                                       |
|----------------|--|-------------------------------|--------------------------|---|---------------|----------------------|------------------------|---------------------------------------|
| Inverter model | Acceleration/<br>deceleration<br>pattern (S-curve) | Multiple rating <sup>-1</sup> | Third function selection | Load torque high-<br>speed frequency<br>control | Droop control | Anti-sway<br>control | Easy dancer<br>control | Special<br>regenerative<br>brake duty |
| FR-A800-SYN    | 4  | 3                             | 0                        | 0   | 0             | 0                    | 0                      | 0                                     |
| FR-F800-SYN    | 2  | 2                             | ×                        | ×   | ×             | ×                    | ×                      | ×                                     |

|                | Item                     |                       |                       |                        |                      |                            |                                       |  |
|----------------|--------------------------|-----------------------|-----------------------|------------------------|----------------------|----------------------------|---------------------------------------|--|
| Inverter model | PID gain tuning function | PID<br>direct setting | PID<br>multiple loops | Multi-pump<br>function | Cleaning<br>function | BACnet MS/TP communication | BACnet/IP <sup>*2</sup> communication |  |
| FR-A800-SYN    | ×                        | ×                     | ×                     | ×                      | ×                    | ×                          | ×                                     |  |
| FR-F800-SYN    | 0                        | 0                     | 0                     | 0                      | 0                    | 0                          | 0                                     |  |

Supported: 0 Not supported:x

#### **Outline dimensions**

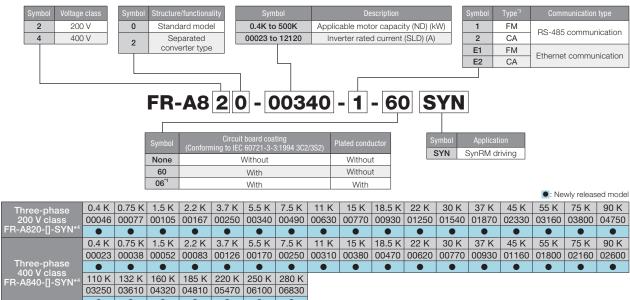
Outline dimensions are the same as those of FR-A800 and FR-F800 inverters.

<sup>\*</sup> For how to set inverter parameters, refer to the FR-A800-SYN and FR-F800-SYN SynRM Driving Function Manual (IB-0601007ENG).

<sup>\*1:</sup> The LD rating is recommended for driving the synchronous reluctance motor RF-SR.
\*2: BACnet/IP communication is available only for the Ethernet model. For details, refer to the FR-A800-E/F800-E Ethernet Function Manual (IB-0600628ENG).

#### **Product line**

#### FR-A800 series



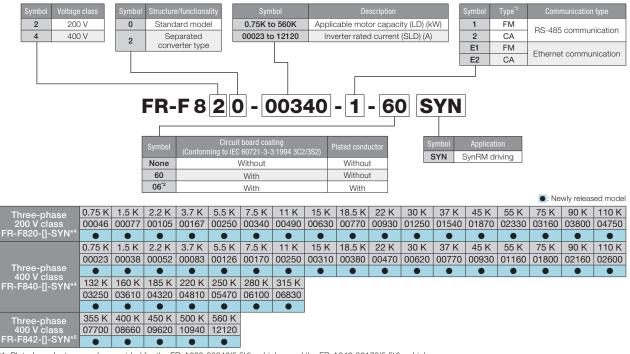
#### • FR-F800 series

315 K 355 K

400 K 450 K

07700 | 08660 | 09620 | 10940 | 12120

500 K



- 1: Plated conductors can be provided for the FR-A820-00340(5.5K) or higher and the FR-A840-00170(5.5K) or higher
- \*2: Plated conductors can be provided for the FR-F820-00340(7.5K) or higher and the FR-F840-00170(7.5K) or higher.
  \*3: Specification differs by the type. For the specification differences, refer to the Instruction Manual.
- \*4: For the 75K or higher inverter, or whenever a 75 kW or higher motor is used, always connect a DC reactor (FR-HEL), which is available as an option. \*5: Always install the converter unit (FR-CC2). (Not required when a high power factor converter (FR-HC2) is used.)

#### MITSUBISHI ELECTRIC CORPORATION

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